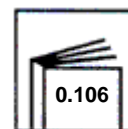




TECHNICAL DATA SHEET

Revisione: 10 novembre 2014



REPLAY MAGNETIK

Magnetic base coat for the blackboard effectc REPLAY

General Characteristics

Composition Interior water-based acrylic coating. Odorless, non-flammable, non-toxic, ideal for use in closed spaces. It produces a magnetic effect conferred by special magnetic charges within.

Recommended Usage: Paint finishes for wood products, wall surfaces, doors, etc REPLAY MAGNETIK is a base coat used to hang common ferrite magnets. It is applied as base of REPLAY to create a magnetic board.

Application

Surface preparation: New Interior Surfaces: Make sure it is completely dry and cured - no less than 4 weeks to 2 weeks for plasters and premixed. If necessary, fill any holes or imperfections with FLYSTUK and sand. Clean the surfaces. Apply one coat of FISSACRIL and, after 4-6 hours, two coats of UNIVERSAL PRIMER. Apply then 4 coats of REPLAY MAGNETIK following the technical instructions below.

Interior coated surfaces: Remove any traces of mold by brushing away the efflorescence after having treated with acid. Then sanitize with a coat of MUFFACID. Remove old peeling paint residues and, if necessary, fill and smooth the imperfections with FLYSTUK; sand and clean the surfaces. Then apply a coat of FISSACRIL and after 4-6 hours two coats of UNIVERSAL PRIMER. Apply then 4 coats of REPLAY MAGNETIK following the technical instructions below.

New Wood: Make sure it is completely dry and cured. If necessary, fill any holes or imperfections with FLYSTUK and sand. Clean the surfaces. Paint with 4 coats of REPLAY MAGNETIK.

Painted Wood: By brush or sandpaper remove old peeling paint residues and, if necessary, fill and smooth the imperfections with FLYSTUK; sand and clean. Apply then 4 coats of REPLAY MAGNETIK following the technical instructions below.

To give more fullness to wood products, both new and painted, it is advisable to apply one or two coats of CEMENT BLOCK WATER before REPLAY MAGNETIK.

Technical applications

Application methods: Brush and Roller: Dilute 10% with water. Wait 6-8 hours between one application and the next. Pass at least 4 coats of it to get the magnetic effect. Wait 6-8 hours and then paint with a coat of REPLAY to achieve the effect magnetic board. REPLAY MAGNETIK can also be used without being painted over, but in that case you can write on it with chalk.

Temperature for application:	+5 ÷ +35	°C
Humidity for application:	< 85%	
Recommended thickness:	30 ÷ 35	µm per coat
Touch Dry:	0,5 ÷ 1	h
Recoatable after:	6 ÷ 8	h
Completely cured:	24	h
Tools cleaning:	with water	

Technical properties

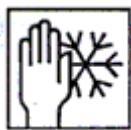
Density:	1,7 ÷ 1,8	Kg/l
Viscosity:	18000 - 25000	cPs
Weight solids::	60%	
Coverage:	5-6	mq/l
Color:	BLACK ANTHRACITE	
Gloss level:	Mat	
Pack size:	0,750 - 2,5	l

Storage



Shelf-life: not less than 2 years original tightly closed. Store away from direct sun and excessive heat.

The can should be resealed and stored tightly closed. Store it upside down after use.



Min storage temperature: +5°C

Max storage temperature: +30°C

Safety Precautions

For all information regarding product use and correct product disposal please refer to Safety Data Sheet.

Items of specifications

Acrylic enamel water. Preparation of the surface according to the specifications. Apply two coats of REPLAY Magnetic in the amount determined by the absorption of up to a thickness of the film to dry fit. All must be carried out in accordance with the rules of application, at a cost of € per square meter including material and installation.

Warnings

All information contained in this data sheet are based on our technical knowledge. However these indication could not have a value of guarantee for applicator considering that conditions of applying of product are out of our control. It is advisable make sure of suitability of the product making previous test.

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