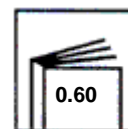




TECHNICAL DATA SHEET

Issue Date: January 14



Pelle di Luna

High Build Coating. Soft Touch Décor Effect.

General Characteristics

Composition: PELLE DI LUNA is a high build coating designed for interior and exterior use. It has been formulated with slaked lime (12 months old), natural mineral inert and inorganic pigments. This product provides an overall soft skin effect like natural smooth stone.

Recommended Usage: It is recommended for application on interior and exterior plasters, suitably prepared masonry walls and concrete of prestigious and historically important buildings.

Preparation

Surface Preparation:



Interior or exterior new surfaces: All surfaces must be dry and cured according to the supplier's recommendations – usually about 30 days. Rough surfaces can be filled with putty FLYSTUK to provide a smooth surface; light sanding with P120 grade abrasive paper will be required. Ensure the support to be coated is clean with dust and dirt removed. One coat of fixative FISSACRIL should be applied (dilute 1:1 - 1:4 with water) followed by one coat of acrylic primer. For the application of PELLE DI LUNA please refer to the technical methods given below.

Interior or exterior coated surfaces: Any mildew should be removed before painting by washing with a solution of 1 part liquid bleach and 3 parts water. Apply the solution and scrub the mildewed area. Allow the surface to dry before applying a coat of fungicide MUFFACID. It requires the use of proper protective equipment. Existing peeled paint should be scraped and sanded to a sound surface. Glossy surfaces should be sanded dull. Coatings in a poor condition should be removed completely. Fill cracks and holes with putty FLYSTUK; then sand smooth with P120 grade abrasive paper. Remove all sanding dust. One coat of fixative FISSACRIL should be applied (dilute 1:1 - 1:4 with water) followed by one coat of acrylic primer. For the application of PELLE DI LUNA please refer to the technical methods given below.

Product Application

Methods:



Stainless steel Trowel or Putty knife: Apply the product as such. Apply two coats of PELLE DI LUNA with a steel trowel. Waiting 4-6 hours among coats to obtain the best result. After drying sand the surface with P150-180 grade abrasive paper. Then remove all sanding dust.

In order to better protect PELLE DI LUNA from aging and to increase its beauty you can apply on it a coat of PELLE DI LUNA TRASP with a sponge after 12 hours.

Temperature of application:	+5 ÷ +35 °C	41 ÷ 95 °F
Relative humidity of application:	< 85%	
Dry film thickness:	0.5 ÷ 1 mm	
Touch dry:	2 hours	
Recoat after:	4 – 6 hours	
Completely Cured:	21 days	
Cleaning tools:	by water	

Colouring



This product can be coloured with Tinting System L'ANGELO OX. In addition it can be tinted with **oxide** Universal Stainers to obtain customized shades. **You can't realize deep colours with PELLE DI LUNA.**

Care should be taken when one uses different batches of the same colour. Mix them together to ensure colour uniformity during application.

Technical Properties

Density:	1.45 ÷ 1.55	Kg/L	
Viscosity:			
pH:	12 - 14		Be careful!
Weight Solids:	72%		
Coverage:	1 – 1.5	m ² /Kg	
Colour:	Many Colours		
Gloss Levels:	Opaque		
Pack Size:	1 - 5 - 25	Kg	

Storage



Shelf-life: 2 years in original tightly closed containers away from direct sunlight and excessive heat.

The can should be resealed and stored tightly closed to prevent evaporation of the product and entry of air. Store it upside down after use.



Min storage temperature: +5°C (41°F)

Max storage temperature: +30°C (86°F)

Safety Precautions

Refer to the Material Safety Data Sheet before use.

WARNING! Removal of old paint by sanding, scraping or other means may generate dust or fumes that contain lead. Exposure to lead dust or fumes may cause brain damage or other adverse health effects. For more information about how to remove old lead paint safely contact your local health authority.

General Information

Every care is taken to ensure that the information provided in this technical data sheet is accurate. **Loggia Industria Vernici S.r.l.** takes no responsibility for the results obtained through the use of this product in as much as it is not possible for **Loggia Industria Vernici S.r.l.** to check or control the application method used. For this reason, we recommend that you check carefully that each product chosen, is suitable for each individual use to which it is put.

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Company with Certified Quality System by BVQI according to UNI EN ISO 9001:2000.